

APPROVED BY: E. W. Walters

SUPERCEDES SPECIFICATION DATED: 10/09/92

CIGARETTE SPECIFICATION

LOUISVILLE  
 VIRGINIA SLIMS LIGHTS 100 MENTHOL FTB /& 6'S  
 BRAND CODE-0650 (STD) /& 0653 (STD)

EFFECTIVE DATE: 11/01/92  
 STANDARD PRODUCTION

CIGARETTE LENGTH	:	98.5	MM	FTC TAR	:	9.0	MG/CIGT	8.5 - 9.4
TOBACCO ROD CIRCUM.	:	23.00	MM					
TOBACCO ROD LENGTH	:	67.0	MM					
FILTER LENGTH	:	31.5	MM					
TIPPING LENGTH	:	36.000	MM					
TOTAL R.T.D.	:	4.90	IN. H2O	FRESH MENTHOL	:	.65	MG/CIGT	.60 - .70
DILUTION TARGET	:	45.0 +/-	5.0 %					

TIPPING PAPER : 72MM X 3500M WHITE SGL PPT KC 265M2 12-470-A LASER PERF.

GLUE ROLLER/  
 TIPPING INFORMATION : REFER TO ENGINEERING'S GLUE ROLLER VARIABLE PARTS CATALOG -  
 : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE  
 24.00 1.50 25.00 8.5 X 18MM

TIPPING ADHESIVE : BULK: AJAX 563-6 PVA 61-001-A  
 : FULLER WB-3924-EL PVA 61-458-A

SEAM ADHESIVE : AJAX MA 888-0 PVA 62-094-A  
 : FULLER WB 3921L PVA 61-040-A

STD. FILLER - PACK O.V.: A0520 - 13.40% VIRGINIA SLIMS LIGHTS MENTHOL FTB (GS : 13.40%)

CIGARETTE PAPER : 25.50MM X 6700M 46CU/0.6%(K/D110-6/E751) 10-755-A

INK : \*INK FOR PRINT DIE AND EXPORT OVERPRINTS\*  
 : MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

COMMENTS : LOOSE ENDS: < 0.5000 GRAMS/50 CIGARETTES  
 : FIRMNESS: 3.10MM @ PACK O.V.%

REASON FOR CHANGE : BLEND CHGD TO 13% BLEDET. NO FILLER CODE CHG. FROM.  
 : FILLER CHGD TO A0520 @ 13.40% O.V. FIELD MENTHOL  
 : TARGET AND RANGE REMOVED FROM SPECIFICATION.  
 : WTS CHGD. EFFECTIVE WHEN CURRENT FILLER DEPLETED.

PREPARED BY : G. F. VEALEY  
 PREPARATION DATE : 10/26/92

PRINTING DATE : 10/26/92  
 PRINTING TIME : 14:52:35

APPROVED BY: E. W. Walters

SUPERCEDES SPECIFICATION DATED: 10/15/92

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